

Scrub and Recoat Procedure (DRY PREPARATION)

**Court Guard or
Star Seal
Icon Gym Finish**



IMPORTANT!

Wood floors must contain sufficient finish build to use the **wet preparation method**. New or sanded floors must be recoated 2 or 3 times before wet preparation.

Glue-down installations must only be prepared dry.

1

Inspect the floor



1. Remove any gum or tape from the floor.
2. Review the product label instructions.
3. Note any issues that need to be addressed with the customer before proceeding.

2

Clean and Abrade

Equipment and Supplies



- Terry cloth towels
- Push broom
- Mop bucket & wringer
- Hillyard Pre-Game® Tacking Solution
- Hillyard Quick-Pass wide area hard surface cleaner (optional)
- A 175-RPM standard floor machine or an orbital floor machine and driver
- 3M Surface Preparation Pads (SPP)



Procedure

1. Dilute Pre-Game (1:4), soak the terry cloth towel, and wring it out.
2. Damp tack the floor until clean with the terry cloth towel. Allow the floor to dry. A Quick-Pass may be used for tacking.
3. Using a floor machine, abrade the entire floor with the 3M SPPs, overlapping appropriately. Flip the SPP after 250 ft² and replace the pad after one use of each side.
4. Vacuum and dispose of dust according to the directions on the gym finish label.

3

Tack

Equipment and Supplies



DAMP

- Terry cloth towels
- Push broom
- Mop bucket & wringer
- Chix Brand Stretch 'N Dust or Masslinn tool and cloths



DRY

- Hillyard Quick-Pass wide area hard surface cleaner (optional)
- Blue painter's tape

Procedure

1. Dilute Pre-Game (1:4) in the mop bucket. Soak the terry cloth towel and wring it out.
2. Damp tack the floor until clean with the terry cloth towel. Allow the floor to dry. A Quick-Pass may be used for tacking.
3. Dry tack the floor with the Chix tool and cloths.
4. Cover volleyball standards or related objects with blue painter's tape to prevent finishing over them.

Additional Resources



[Video](#)

Gym Floor
Dry Preparation



[Video](#)

Gym Floor
Wet Preparation



[Video](#)

Gym Floor Finish
T-Bar Application



[Web](#)

Hillyard.com
Online Catalog



[Web](#)

Icon Finish
Product Page



[Web](#)

Court Guard
Product Page



[Web](#)

Star
Product Page



[Web](#)

Download This
Document



PO BOX 909 | St Joseph, MO 64502 | 800.365.1555 | www.hillyard.com

Scrub and Recoat Procedure (WET PREPARATION)

Court Guard or
Star Seal
Icon Gym Finish



IMPORTANT!

Wood floors must contain sufficient finish build to use the **wet preparation method**. New or sanded floors must be recoated 2 or 3 times before wet preparation.

Glue-down installations must only be prepared dry.

1

Inspect the floor



1. Remove any gum or tape from the floor.
2. Review the product label instructions.
3. Note any issues that need to be addressed with the customer before proceeding.

2

Clean and Abrade



New or sanded floors must be recoated 2 or 3 times before wet preparation.

Equipment and Supplies

Procedure



- Automatic scrubber
- 3M Surface Preparation Pads (SPP)
- Hillyard Pre-Game® Tacking Solution

1. Dilute Pre-Game (1:4) into the solution tank and put 3M SPPs on the scrubber.
2. Scrub the floor thoroughly, overlapping appropriately. Flip the SPP after 250-500 ft² and replace the pad after one use of each side.
3. Rinse the floor with clean water to remove squeegee marks and residue.

AUTOSCRUBBER OPTION

Equipment and Supplies

Procedure



- A 175-RPM standard floor machine or an orbital floor machine and driver
- 3M Surface Preparation Pads (SPP)
- Hillyard Pre-Game Tacking Solution
- Mop buckets, clean mops and handles
- Wet vacuum

1. Dilute Pre-Game (1:4) into the mop bucket and put the 3M SPP on the floor machine.
2. Apply the Pre-Game solution over a 10' x 10' area and scrub the floor thoroughly, overlapping appropriately. Flip the SPP after 250-500 ft² and replace the pad after one use of each side.
3. Vacuum the slurry with the wet vacuum.
4. Rinse the same area with clean water and pick up the residue with the wet vacuum.
5. Repeat these steps until the entire floor has been cleaned and abraded.

FLOOR MACHINE OPTION

3

Tack

Equipment and Supplies

Procedure



- Terry cloth towels
- Push broom
- Mop bucket & wringer
- Chix Brand Stretch 'N Dust or Masslinn tool and cloths

1. Dilute Pre-Game (1:4) in the mop bucket. Soak the terry cloth towel and wring it out.
2. Damp tack the floor until clean with the terry cloth towel. Allow the floor to dry. A Quick-Pass may be used for tacking.



- Hillyard Quick-Pass wide area hard surface cleaner (optional)
- Blue painter's tape

3. Dry tack the floor with the Chix tool and cloths.
4. Cover volleyball standards or related objects with blue painter's tape to prevent finishing over them.

DAMP

DRY



PO BOX 909 | St Joseph, MO 64502 | 800.365.1555 | www.hillyard.com

4 Apply Court Guard or Star Wood Seal, T-Bar Method

Equipment and Supplies



- Lightweight T-Bar
- Synthetic T-Bar pad
- Watering can
- Court Guard or Star



[Video](#)

Gym Floor Finish
T-Bar Application

Procedure

1. Run a bead of sealer the length of the gym using the watering can.
2. Saturate the T-Bar pad and pull the applicator at a 30° angle the length of the floor, always keeping the sealer flowing toward the unfinished side of the floor.
3. When reaching the end of the run, turn the T-Bar 180° and pull in the opposite direction. Always feather with the grain of the wood.
4. Continue until the entire floor is coated. Apply the sealer at a rate of 500-600 ft² / gallon.
5. Turn on the exhaust system one to two hours after application.
6. Allow the floor to dry for four to six hours before proceeding. NOTE: Temperature and humidity will affect the drying and curing properties.

4 Apply Court Guard or Star Wood Seal, Multi-Flo XP Method

Equipment and Supplies



- Multi-Flo XP w/ pads
- Lightweight T-Bar
- Synthetic T-Bar Pad
- Watering Can
- Court Guard or Star



[Video](#)

Gym Floor Finish
Application

Procedure

1. Place the sealer container on the Multi-Flo XP and set it up as described in the manual.
2. Use the long bar only and start with no weights. If the long bar does not contact the floor, add one weight. Adjust weights and walking speed to ensure an application rate of 500-600 ft² per gallon.
3. Run a bead of finish the length of the gym floor using the Multi-Flo XP.
4. Saturate the Multi-Flo XP pads and pull the applicator at a 30° angle the length of the floor. Always keep the sealer flowing toward the unfinished side of the floor.
5. When reaching the end of the run, turn the applicator 180° and pull the Multi-Flo XP in the opposite direction. A lightweight T-Bar may be used to feather the ends.
6. Continue until the entire floor is coated. Apply the sealer at a rate of 500-600 ft² / gallon.
7. Turn on the exhaust system one to two hours after application.
8. Allow the floor to dry for four to six hours before proceeding. NOTE: Temperature and humidity will affect the drying and curing properties.

Scrub and Recoat Procedure (FINISH APPLICATION)

Court Guard or
Star Seal
Icon Gym Finish

5 Mix Icon (Paddle Mixer Required)

5-Gallon Kit: Pour Part A into the provided oversized pail for blending. While thoroughly mixing with a drill-type mixer, add the Activator to Part A. Once the Activator has been added, pour Part B into the pail and continue mixing for 5 minutes. Use the mixture within one hour of mixing for the best results.

5 Apply Icon Gym Finish, T-Bar Method

Equipment and Supplies



- Lightweight T-Bar
- Synthetic T-Bar pad
- Watering can
- Icon Gym Finish



[Video](#)

Gym Floor Finish
T-Bar Application

Procedure



IMPORTANT!

No inter-coat abrasion is necessary if recoated within 24 hours. Otherwise, dry abrade the floor with a floor machine and Hillyard Maroon Pads at a rate of 250 ft² per side, then tack the floor using the procedure in step 3.

1. Run a bead of Icon Gym Finish the length of the gym using the watering can.
2. Saturate the T-Bar pad and pull the applicator at a 30° angle the length of the floor, always keeping the Icon Gym Finish flowing toward the unfinished side of the floor.
3. When reaching the end of the run, turn the T-Bar 180° and pull in the opposite direction. Always feather with the grain of the wood.
4. Continue until the entire floor is coated. Apply Icon Gym Finish at a rate of 500-600 ft² / gallon.
5. Turn on the exhaust system immediately after application.

5 Apply Icon Gym Finish, Multi-Flo XP Method

Equipment and Supplies



- Multi-Flo XP w/ pads
- Lightweight T-Bar
- Synthetic T-Bar Pad
- Watering Can
- Icon Gym Finish



[Video](#)

Gym Floor Finish
Application

Procedure



IMPORTANT!

No inter-coat abrasion is necessary if recoated within 24 hours. Otherwise, dry abrade the floor with a floor machine and Hillyard Maroon Pads at a rate of 250 ft² per side, then tack the floor using the procedure in step 3.

1. Place the Icon Gym Finish container on the Multi-Flo XP and set it up as described in the manual.
2. Use the long bar with one weight. Adjust weights and walking speed to ensure an application rate of 500-600 ft² per gallon.
3. Run a bead of finish the length of the gym floor using the Multi-Flo XP.
4. Saturate the Multi-Flo XP pads and pull the applicator at a 30° angle the length of the floor. Always keep the Icon Gym Finish flowing toward the unfinished side of the floor.
5. When reaching the end of the run, turn the applicator 180° and pull the Multi-Flo XP in the opposite direction. A lightweight T-Bar may be used to feather the ends.
6. Continue until the entire floor is coated. Apply Icon Gym Finish at a rate of 500-600 ft² / gallon.
7. Turn on the exhaust system immediately after application.

5 Allow the Floor Finish to Cure



Turn on the exhaust system immediately after application. Allow Icon Gym Finish to cure at least 72 hours before opening up to light traffic and one week before opening up to athletic use. NOTE: Temperature and humidity will affect the drying and curing properties.



PO BOX 909 | St Joseph, MO 64502 | 800.365.1555 | www.hillyard.com